

## LU09xxD LuOcean™ Mini Diode Laser Up to 12W, 25W or 35W output power in 200µm fiber



### Description:

The Lumics LuOcean™ Mini Diode Laser series offers OEM integrators an excellent product to manufacture state-of-the-art end user laser systems. The easy integration and safe use of these laser components give the chance to be cost-efficient in development and manufacturing. Equipped with several accessories and features the Lumics diode lasers comply with CE & ROHS requirements. Lumics warranties highest reliability single emitter technology through careful design, extensive burn-in, long life-time & thermal testing.

### Features & Functions:

- 12W, 25W or 35W power
- 940 or 976 nm wavelength
- 200µm NA 0.22 fiber
- Temperature sensor
- Thermistor

### Options:

- Exchangeable window
- Red or green pilot laser
- Fiber sensor
- Monitor diode
- VBG

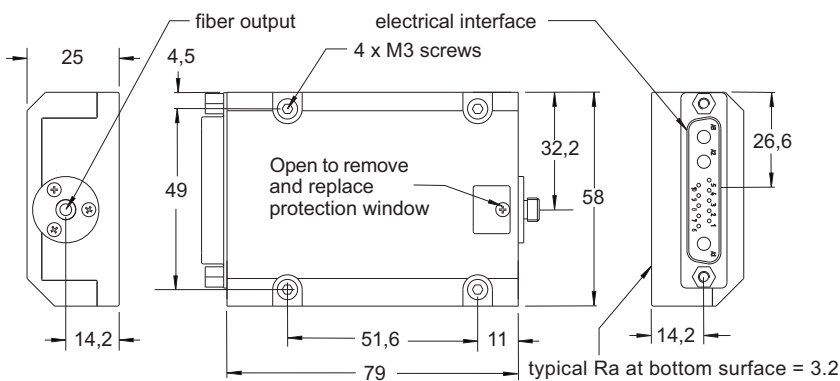
### Benefits:

- Ultra long lifetime
- Passive cooling
- Sealed housing
- Small foot print
- SMA connector

### Applications:

- Soldering
- Plastic processing
- Medical

### Module Drawing (Dimensions in mm)

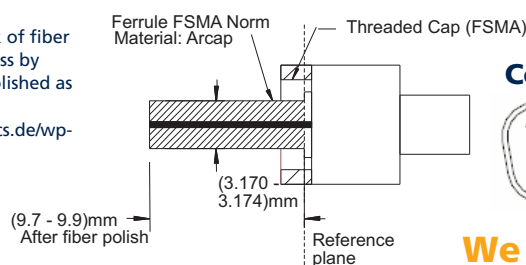


### Fiber Connector

(1) Lumics laser diode fiber coupling technology ensures loss into the fiber cladding of <2% of the total power if the fiber centricity is below 10µm and ferrule diameter and distance of the fiber end facet to the reference plane complies with shown technical drawing. Use a fiber microscope to check for dust free fiber end facet and fiber centricity.

(2) Free standing fibers suffer from higher risk of fiber damage to the fiber tip due to mechanical stress by handling and the fiber end facet can not be polished as simple as for not free standing fibers.

(3) For more information see [http://www.lumics.de/wp-content/uploads/lu\\_fiber\\_patchcords.pdf](http://www.lumics.de/wp-content/uploads/lu_fiber_patchcords.pdf)



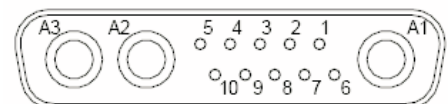
### Pin Connections

Pin	Configuration
1	Fiber sensor signal 1 *
2	Fiber sensor signal 2 *
3	Fiber sensor / monitor diode cathode 12V
4	Fiber sensor (GND1) LM35 (GND1) Monitor diode (GND1)
5	LM35 signal or NTC or PT100/1000
6	Monitor diode signal 2 *
7	Monitor diode signal 1 *
8	Pilot laser (GND2)
9	LM35 5V or NTC or PT100/1000
10	Pilot laser 3.3V (red) * or <200mA (green) *

A1	9xx nm laser diode (+)
A2	Laser diode common cathode (-)
A3	N.C.

\* = optional

### Connector



**We manufacture diode lasers.**

## Electrical and Optical Characteristics Typical laser specifications at 25°C

Parameter	Type / Conditions	Typ	Unit
<b>Optical Characteristics</b>			
Output power	LU0(940 or 976)D120 / P <sub>op</sub> (c.w.)	12	W
	LU09(940 or 976)D250 / P <sub>op</sub> (c.w.)	25	W
	LU09(940 or 976)D350 / P <sub>op</sub> (c.w.)	35	W
Peak wavelength (at P <sub>op</sub> )	LU0940Dyyy / λ <sub>peak</sub>	940 ± 10	nm
	LU0980Dyyy / λ <sub>peak</sub>	976 ± 10	nm
Spectral width (FWHM)	λ <sub>FWHM</sub>	6	nm
Conversion efficiency		40	%
Spectral shift with temp.	λ <sub>T_shift</sub>	0.3	nm / K
Fiber core diameter		200	μm
Fiber centricity		<10	μm
Numerical aperture	NA	0.22	
Fiber connector type		SMA905	
<b>Electrical Characteristics</b>			
Forward current at P <sub>op</sub>	I <sub>op</sub> at (940 or 976) nm	16	A
Forward voltage	LU09xxD120 / V <sub>op</sub>	1.7	V
	LU09xxD250 / V <sub>op</sub>	3.3	V
	LU09xxD350 / V <sub>op</sub>	4.8	V
Threshold current	I <sub>th</sub>	1.1	A
<b>Pilot Beam (Option)</b>		<b>Red Pilot Beam</b>	
Pilot beam output power		1	mW
Pilot beam wavelength		635 ± 10	nm
Pilot beam operating voltage		3 ± 0.3	V
Pilot beam operating current		30 - 55	mA
		<b>Green Pilot Beam</b>	
Pilot beam output power		>5	mW
Pilot beam wavelength		520 ± 10	nm
Pilot beam operating voltage		7.0	V
Pilot beam operating current		200	mA
<b>Sensors</b>			
Power monitor operating voltage (Option)		12	V
Power monitor signal voltage		0 - 4	V
Fiber detection sensor operating voltage (Option)		12	V
Fiber detection sensor signal voltage		12 / 0	V
Temperature sensor		LM35 or NTC or PT100/1000	

### Remarks:

- (1) Proper function of fiber sensor requires FSMA ferrules made of steel oder ARCAP. Do not use copper made ferrules.
- (2) Required flatness of customer heat sink 0.05mm over 200mm.
- (3) VBG (Volume Bragg Grating) ensures that 95% of optical output power is within +/-0.5 nm of specified wavelength.

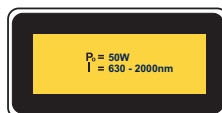
### Important Note

Read and carefully follow operating manual instructions. Especially - whenever power supply is switched on or off, always disconnect from laser module. See manual for details. Uncontrolled on / off switching may cause spikes and result in fatal device damage.

## General Parameters / Accessories

Parameter	Symbol	Min	Typ	Max	Unit
Storage temperature	$T_s$	0		50	°C
Operation temperature	$T_{op}$	15		35	°C
Humidity / non-condensing atmosphere				90	%
Recommended thermal heatsink resistance				0.1	K / W
Weight			ca. 200		g
Compliance			CE, ROHS		
<b>Standard Accessories</b>					
Interface connector			13W3 Female		
Mounting screws / metric			4 x M3 x 10		
<b>Further Options</b>					
2nd monitor diode / 2nd fiber detection sensor (Please ask for quotation if needed)					
Optical fiber patchcord with SMA connectors					
Laser diode drivers on request					

## User Safety



**We manufacture diode lasers.**