



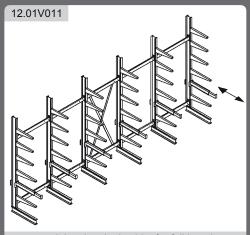
### **PRODUCT CATALOGUE**

Working with all different materials for windows: Timber - PVCU - Aluminium - and combinations of materials

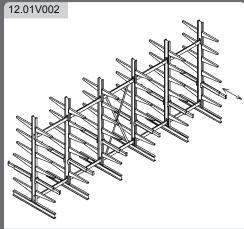
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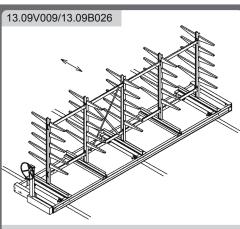
### **Storage Techniques**



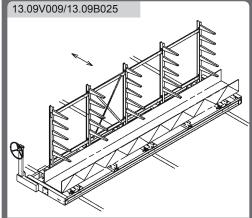
raw material rack - single side, for full lengths



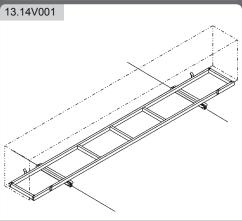
raw material rack - double side, for full lengths



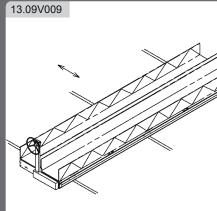
moving system for material rack - double side and profile cassettes



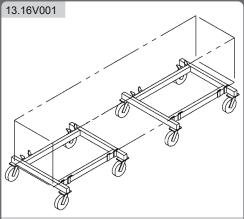
moving system for material rack - double side and profile cassette



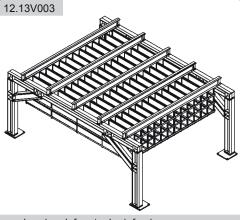
moving system for profile cassettes on rail



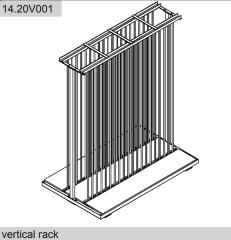
moving system for profile cassettes on rail



moving trolle set for cassettes, mobile



overhead rack for steel reinforcing, cut to fixed lengths



vertical rack

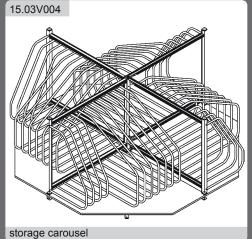


bottom rollers vertical rack with diagonal spacer



vertical rack with slots at an angle of 7°

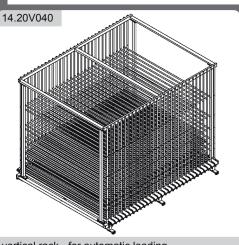
### **Storage Techniques**



**Lifting Techniques** 

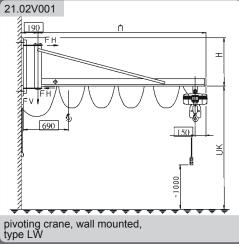


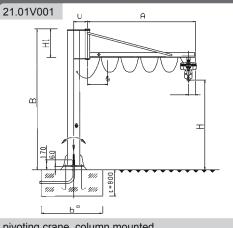
vertical rack with diagonal spacers - for automatic lading



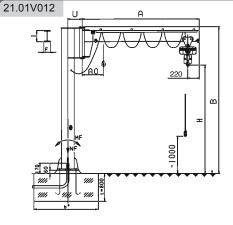
vertical rack - for automatic loading



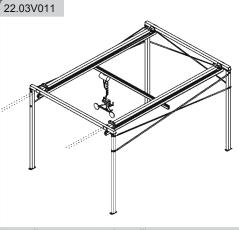




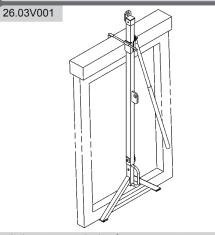
pivoting crane, column mounted, type LS



pivoting crane, column mounted, type LSX

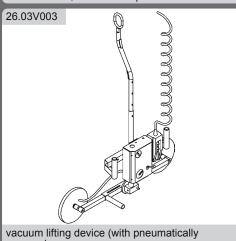


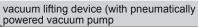
two-rail-crane, mounted on pillars

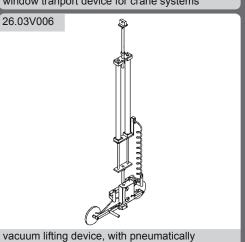


window tranport device for crane systems



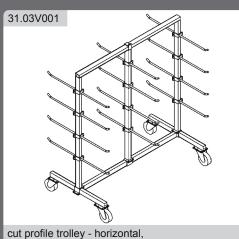


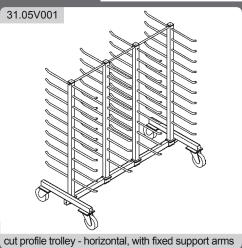


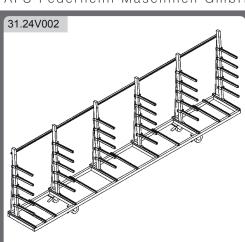


vacuum lifting device, with pneumatically powered lifting cylinder and vacuum pump

### **Transport Equipment**





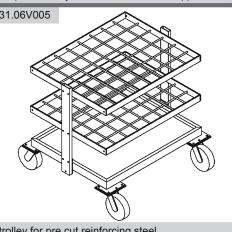


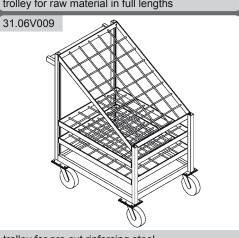
cut profile trolley - horizontal, with adjustable support arms

31.06V005

trolley for raw material in full lengths



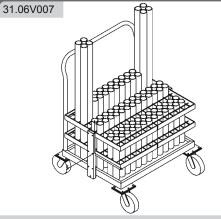


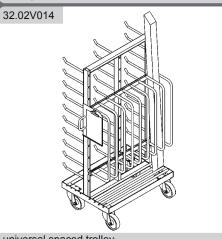


pidgeon hole trolley for cut lengths

trolley for pre cut reinforcing steel with 6, 24 or 48 slots

trolley for pre cut rinforcing steel with 24 or 48 slots







cut profile trolley with 48 pipes

universal spaced trolley

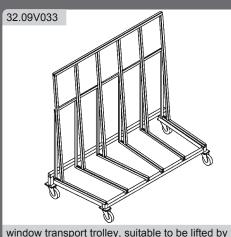
double side spaced trolley for beads



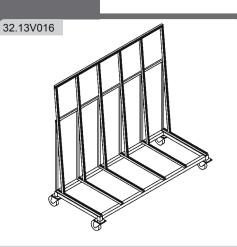




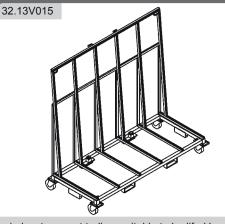
### **Transport Equipment**



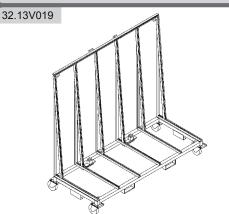
window transport trolley, suitable to be lifted by crane or fork lift



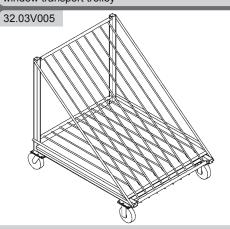
window transport trolley



window transport trolley, suitable to be lifed by crane or fork lift



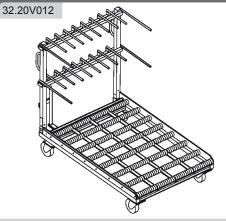
window transport trolley, suitable to be lifted by crane or fork lift, strong version



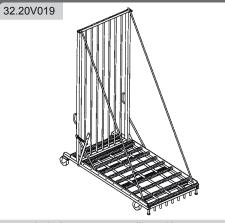
spaced trolley for sashes and frames, with diagonal spacers



spaced trolley for sashes and frames, with comb formed spacers

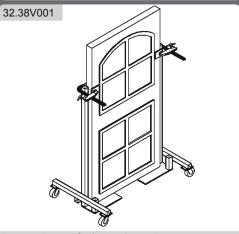


spaced window transport trolley, with comb formed spacers and bottom rollers



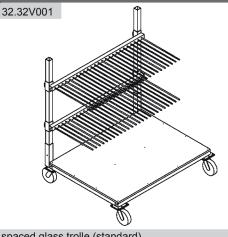
spaced window transport trolley, with vertical spachers and bottom rollers

35.34V008

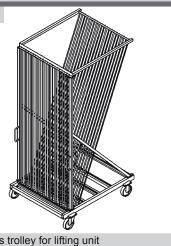


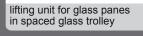
transport stand for large elements

35.34V007



spaced glass trolle (standard) spaced glass trolley for lifting unit





### Federhenn Maschinen Gmb-

### **Transport Equipment**



trolley for pre cut reinforcing steel, single side



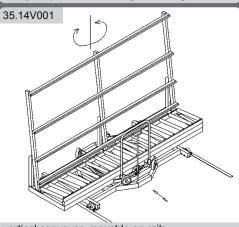
trolley for pre cut reinforcing steel, single side



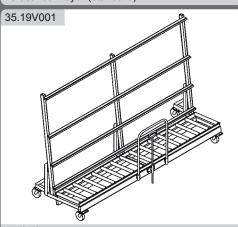
vertical conveyor (standard)



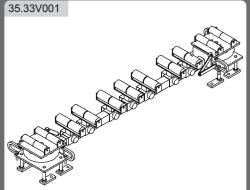
vertical conveyor, movable on rails



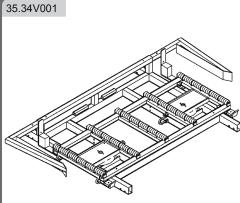
vertical conveyor, movable on rails, with 360°-turning device



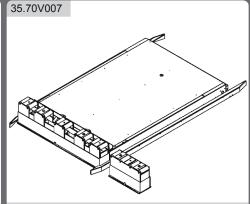
vertical conveyor, independent movable on rollers



lifting device to feed heavy windows onto transport trolley (standard version)



lifting device to feed heavy windows onto transport trolley (extended version)



step-by-tep filling unit for spaced window trolleys type 14.20V042, PLC-controlled spaced window trolley operated by step-by-step



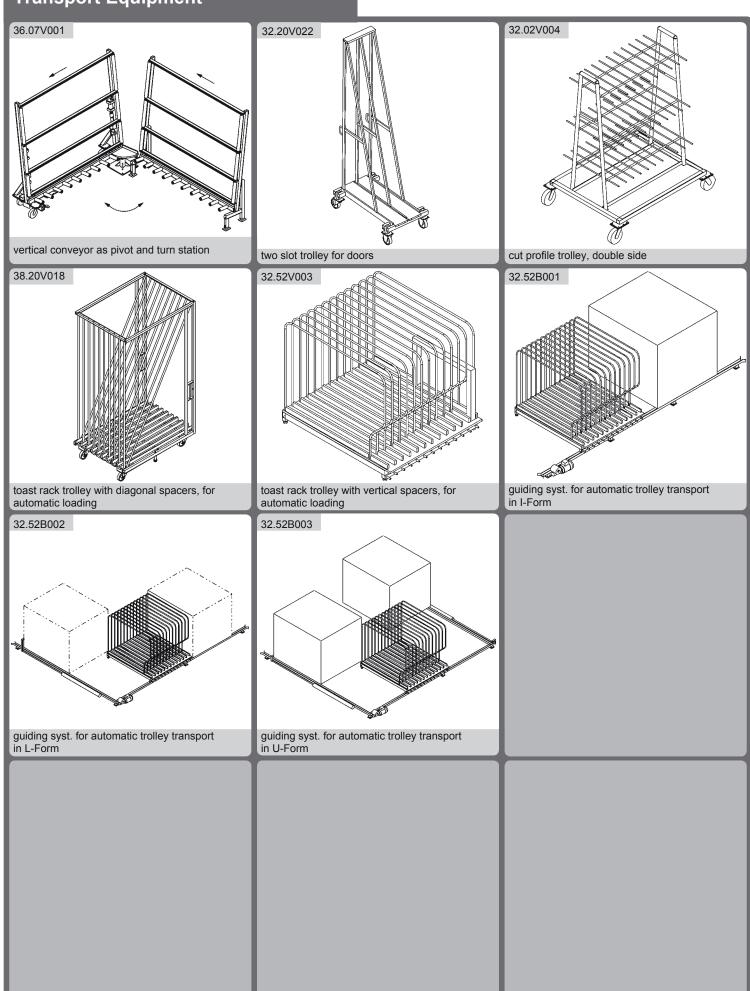
without 360°-turning device



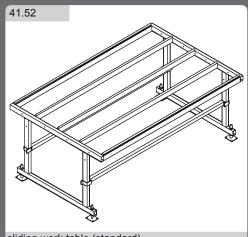
turning facility 360°

36.05V004

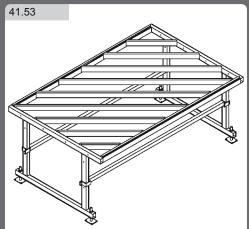
### **Transport Equipment**



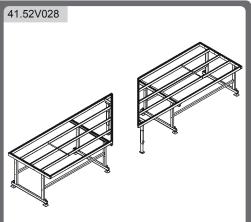
### **Assembly Devices**



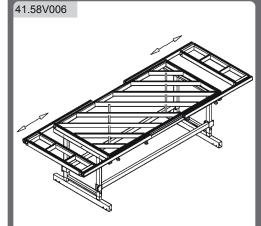
sliding work table (standard)



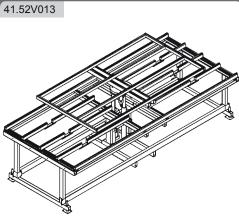
sliding work table (with diagonal riders)



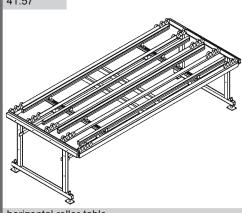
sliding work table (with 45°-passage)



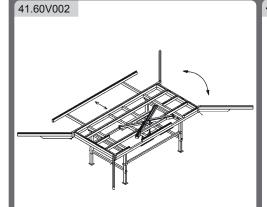
horizontal work table -extendable-



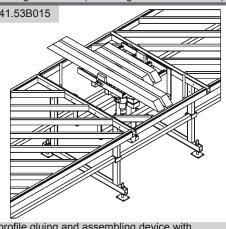
sliding work table (with integr. lift and turn table)



horizontal roller-table (with or without lifting device)



universal work table

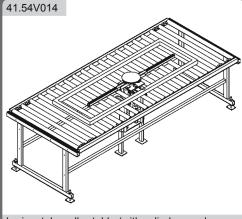


profile gluing and assembling device with 360°-revolving stick-clamps

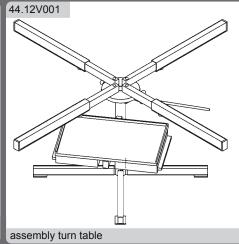


horizontaler roller-table (with cylinders)

44.12V002

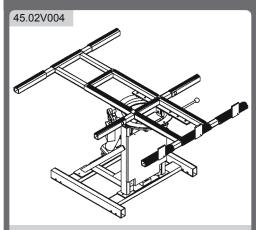


horizontaler roller-table (with cylinders and integrated vacuum lifting device)

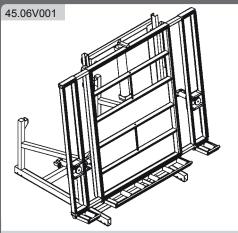


assembly turn table with pneumatic lifting device

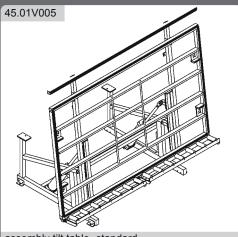
### **Assembly Devices**



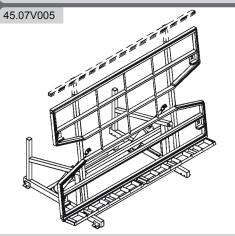
assembly tilt- turn- lift table



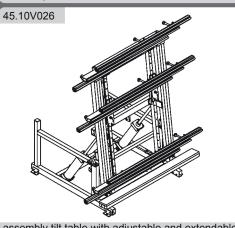
assembly tilt table -extendable-



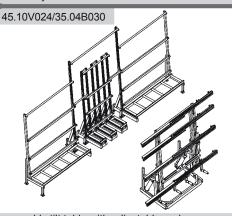
assembly tilt table -standard-



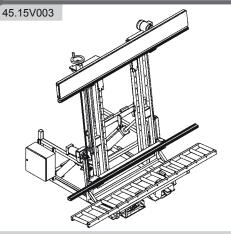
assembly tilt table -recessed on both sides-



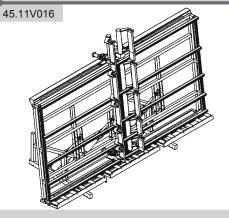
assembly tilt table with adjustable and extendable cross bars



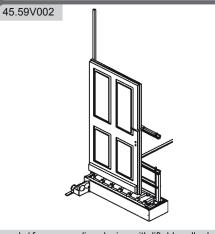
assembly tilt table with adjustable and extendable cross bars, with integration in vertical conveyor



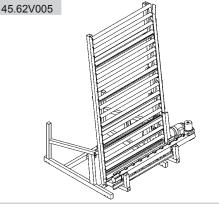
assembly tilt table for mounting of shutter boxes



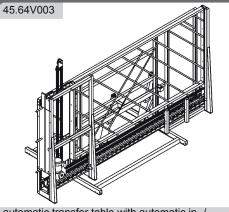
assembly tilt table with retractable clamping bars for horizontal and vertical glazing



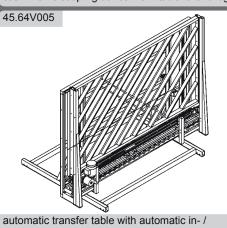
sash / frame coupling device with liftable roller bridge



automatic transfer table with automatic in- / out-feed (with combined rolling- / pushing- unit, changed feeding direction 90°



automatic transfer table with automatic in- / out-feed (with one pulling and one pushing- unit, changed feeding direction 90°



automatic transfer table with automatic in- / out-feed (with one pushing-unit, feeding direction in line)

### **Assembly Devices**



sash mounting station FM 2500/3000

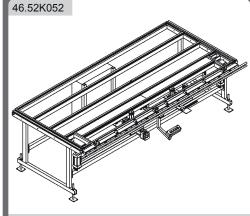


sash mounting station FM 2501/3001

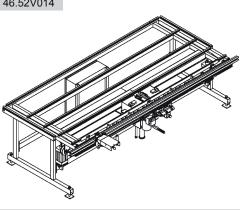


sash mounting station FM 2502/3002

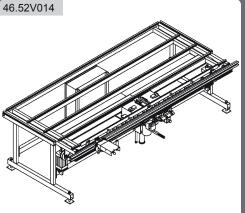
Hardware shelf type: 54.02... on page 13



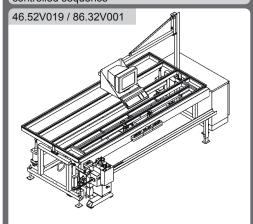
sash mounting station FM 2512/3012 with PLC controlled sequence



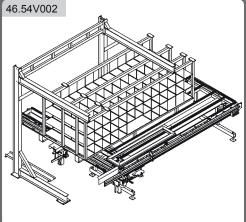
sash mounting station FM 3003 with triple drill unit



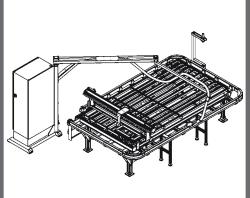
46.55V005



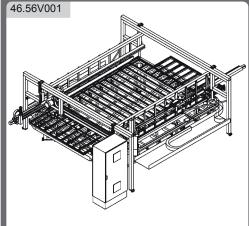
sash mounting station FM 3015 AL-PC with automatic punching unit



sash assembly automatic FAA S2



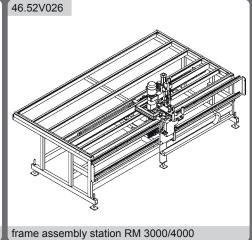
sash assembly automatic FAA S3



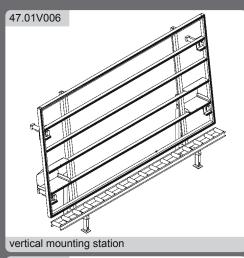
sash assembly automatic FAA S4

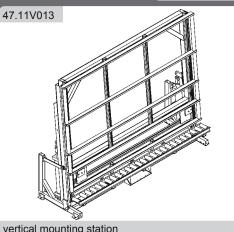


bead cutting table FM 3004

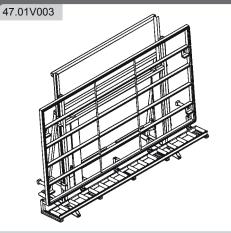


### **Assembly Devices**

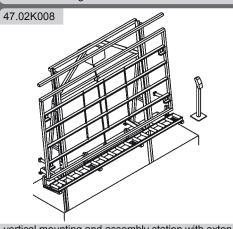




vertical mounting station with clamping devices



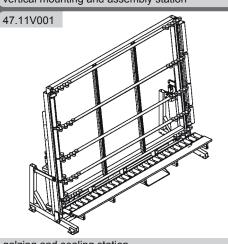
vertical mounting and assembly station



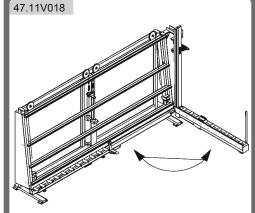
vertical mounting and assembly station with extended lifting travel from -1000 mm to +1000 mm



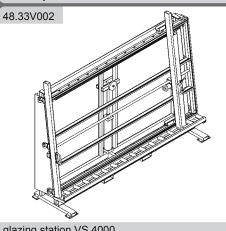
assembly and check station



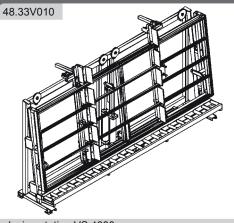
galzing and sealing station



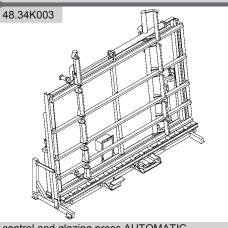
glazing and sealing station with integrated turning device



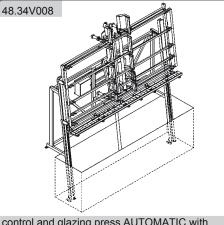
glazing station VS 4000 with swivelling press bar



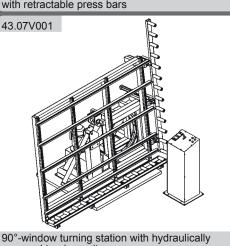
glazing station VS 4000 with retractable press bars



control and glazing press AUTOMATIC with retractable press bars

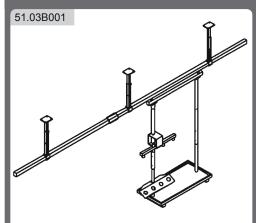


control and glazing press AUTOMATIC with extended travel from -1000 mm to + 1000 mm

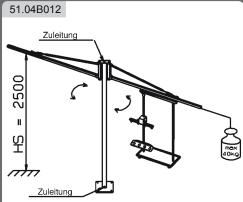


90°-window turning station with hydraulically powered turning unit

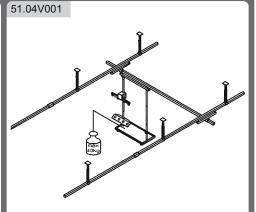
### **Workstation Equipment**



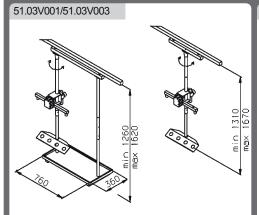
overhead turning arm for hand tool- and fitting rack, mounted onto column



single rail overhead holder for hand tool- and fitting rack



double rail overhead holder for hand tool- and fitting rack



hand tool- and fitting rack for all overhead holders

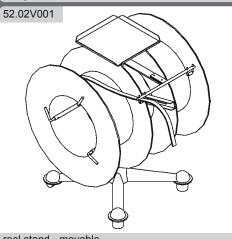
52.02V003

reel stand for all

overhead holders

52.02V004

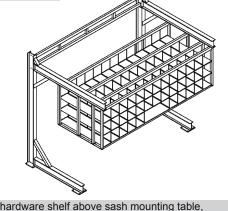
reel stand -horizontal-



reel stand - movable



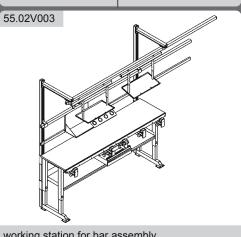
54.02V001 54.02V002



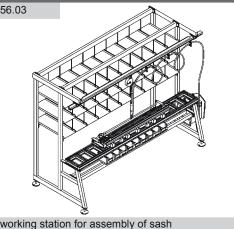
hardware shelf above sash mounting table, suitable for inline materal flow



hardware shelf above sash mounting table, with double-T-stand



working station for bar assembly

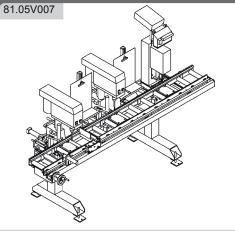


working station for assembly of sash hardware on bar

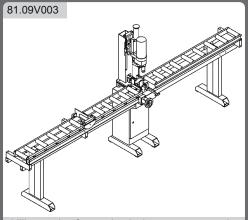




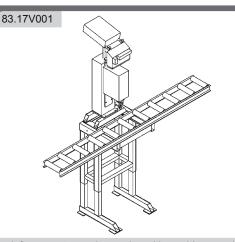
### **Machines**



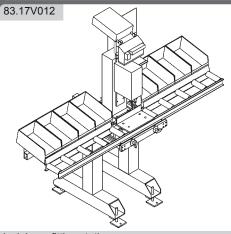
reinforcement screwing and drilling station



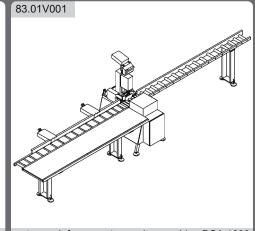
drilling station for mechanical transom connection holes, pair wise operations at frame profiles



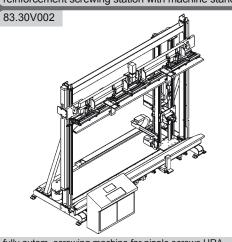
reinforcement screwing station with machine stand



lock keep fitting station



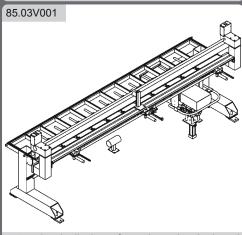
autom. reinforcement screwing machine DSA 1600



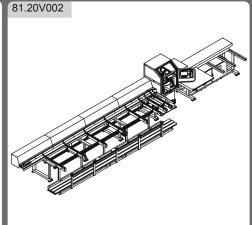
fully autom. screwing machine for nipple screws HRA



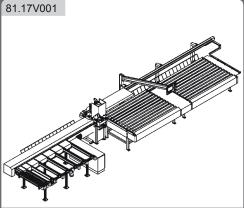
autom. longitudinal saw for sash operlap -vertical-



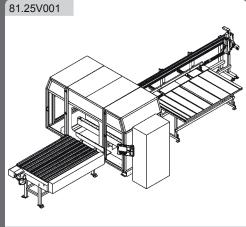
autom. longitudinal saw for sash overlap -horizonal



fully automatic cutting machine ZA 550



fully automatic steel cutting machine SZA 350 - for optimized cutting sequence of reinforcement in PVCU window production



fully automatic machining centre SBZ 100 G





# DEVELOPMENT PRODUCTION SER VICE

For the entire window production





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