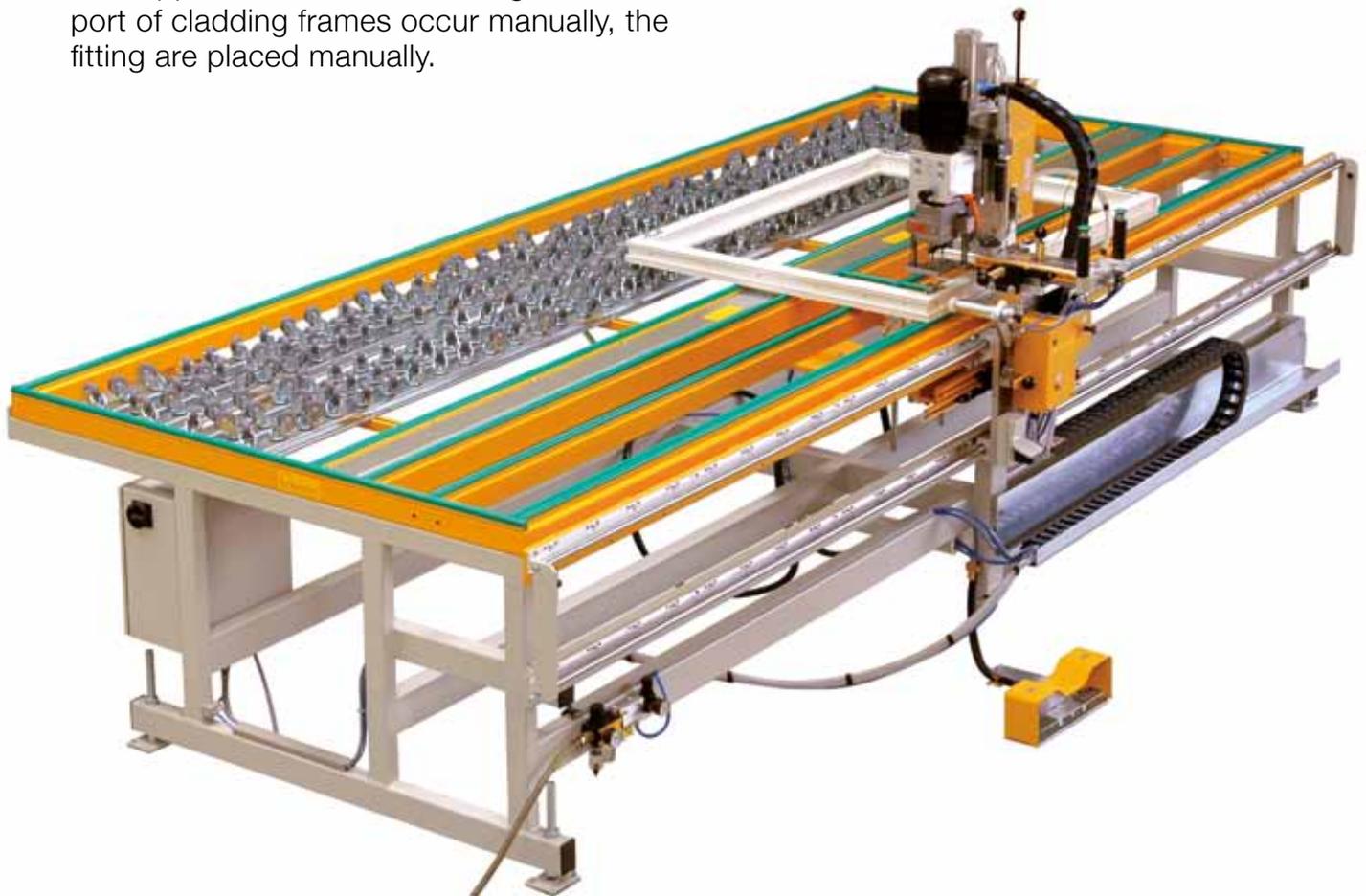


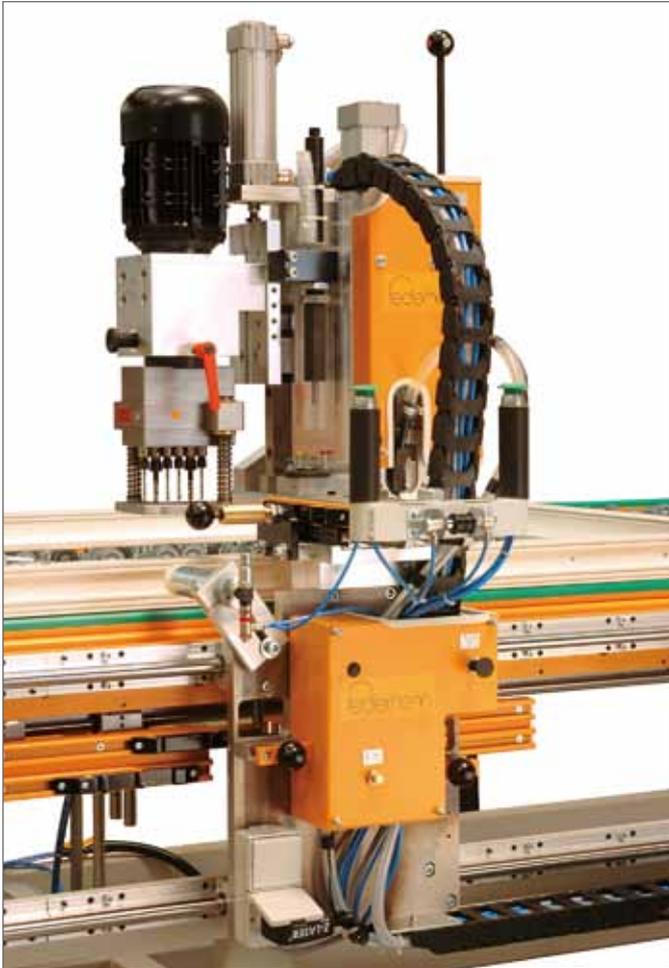
## Frame assembly station RM 4000

46.52V026

For the automatic drilling and screwing of corner supports and scissor bearings. The transport of cladding frames occur manually, the fitting are placed manually.



*Table-width 3000 mm; optional: 4000 mm  
Depth 1630 mm  
Table covered with sliding strips; optional: omni-wheels*



*Shaft double guide, L = 3200 mm, for the taking of drilling-, and screwing units for the processing of corner supports and scissors*



*Two pneumatic fold stops that are lowerable below table height with a rotary turret for the exact positioning of two to four different frame construction depths*

*Frame Clamping- and Positioning installation, pneumatically adjustable through middle of the table. Designed for frame fold measurement from 360 to 2400 mm or 360 to 3200 mm*

**Optios:**

- Adjusting device with additional vertical screw feed unit in Y-direction for the screwing together of corner supports and scissors bearings on three- and multi-wing frames.
- Laser diode-module as line laser
- Turning direction manually 90° for a spindle lathe drill head for the drilling of corner supports and scissors bearings on three- and multi-wing frames