









HIGH PERFORMANCE AQUEOUS COMPONENT CLEANING

PRECISION CLEANING OF ENGINEERING COMPONENTS

SOLVENT FREE • SMALL FOOTPRINT • HIGHLY VERSATILE ENVIRONMENT FRIENDLY • COMPETITIVE PRICE • ENGINEERED TO LAST

MECWASH SERVES MANY OF THE LEADING NAMES IN ENGINEERING, IN SECTORS SUCH AS AEROSPACE, AUTOMOTIVE, FLUID POWER, DEFENCE, MEDICAL, MOTORSPORT AND GENERAL ENGINEERING. **OUR RANGE OF SYSTEMS INCLUDES INTERMEDIATE WASH** MACHINES AND HIGH PRECISION FINAL WASH MACHINES.

MecWash are true experts in the process of washing, supported by our laboratory for wash trials and developing our own detergents to ensure the perfect finish in challenging applications. Our machines are both highly efficient and robust, thriving in tough industrial environments. MecWash systems are used to clean turned parts, machined castings, pressings and extrusions and many other engineering components.

MecWash apply very high volumes of water to produce heavy spray and flood washing processes that penetrate and clean masses of small parts in baskets or complex parts in specialised fixtures.

Full rotation of the workload exposes all the component surfaces, machined holes, recesses and galleries to the process solutions and provides effective draining and drying. Parts with simple geometries can also be gently oscillated from side to side.

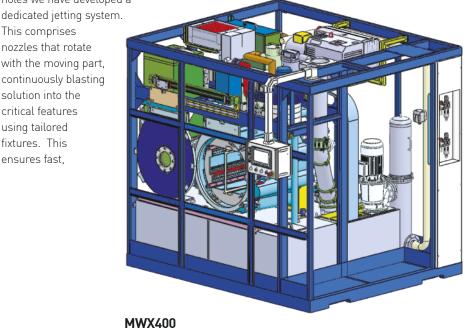
Ultrasonics can be specified to help clean small holes and to remove fine particles and tenacious contaminants such as heavy oils, polishing compounds and lapping paste from the component surfaces.

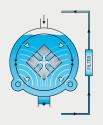
For components with complex geometries, internal galleries, oil ways or blind holes we have developed a

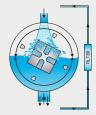
This comprises nozzles that rotate with the moving part, continuously blasting solution into the critical features using tailored fixtures. This ensures fast.



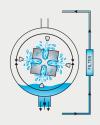
effective and consistent cleaning. The process concludes with high velocity hot air and vacuum drying to ensure rapid removal of water from the cleaned components.

















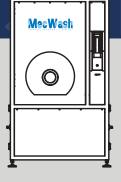
Ultrasonics Flood **Dedicated Jetting Purging Hot Air Dry Vacuum Drying** Spray

SOLO

INTER-STAGE WASHING & DRYING SYSTEMS

Developed to satisfy the needs of inter-stage, in-cell and in some cases final cleaning of machined components. The Solo system is supplied in three sizes, all of which provide rotational washing, mist rinsing and hot air drying in a very compact footprint, saving on valuable floor space. The Solo far outperforms traditional dunk washers, rotary basket and tunnel washers for cleanliness and effective drying.

- Effective removal of preservative oils, machining lubricants, metal swarf and chips from machined components
- Fully enclosed no steam and unpleasant vapours
- Rotational high volume spray washing, mist rinsing and hot air drying
- Very compact footprint, saving valuable floor space
- Over 200 Solo Systems have been supplied to customers around the world



Solo 400

Spray Wash; Mist Rinse; Hot Air Dry.

Wash Chamber 400 x 450 x 600 - 1000 **Machine Dimensions** 1275(W) x 1445(D) x 2100(H)

Solo 300 Spray Wash

Spray Wash; Mist Rinse; Hot Air Dry.

Wash Chamber 300 x 300 x 400 Machine Dimensions 1125(W) x 1230(D) x 1900(H)

Solo 600

Spray Wash; Mist Rinse; Hot Air Dry.

Wash Chamber 600 x 600 x 800 Machine Dimensions 1575(W) x 1845(D) x 2700(H)



DUO

GENERAL PURPOSE WASHING, RINSING & DRYING

The Duo System is a natural progression of the established Solo system. The Duo has the added benefits of flood/immersion washing, which provides higher standards of cleaning by full solution contact with all component surfaces, and a re-circulating heated spray rinse, which provides higher standards of surface finish by removing detergent residues left by the wash solution. The rinse stage can also be used to apply a longer term corrosion inhibitor for ferrous components. All finished off with a hot air dry.

- Highly versatile aqueous cleaning system, suits both large components and dense baskets of small parts
- Final wash quality with intermediate wash cost
- Precision cleaning, with a footprint suitable for a cell
- Optional integrated oil separator and steam condenser



Duo 400

Flood/Spray Wash; Spray Rinse; Hot Air Dry.

Wash Chamber 400 x 450 x 600 - 1000 **Machine Dimensions** 1530(W) x 1635(D) x 2235(H)

Duo 600

Flood/Spray Wash; Spray Rinse; Hot Air Dry.

Wash Chamber 600 x 650 x 800 - 1000 **Machine Dimensions** 2063(W) x 2295(D) x 2985(H)



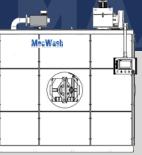
MWX400 & MAXI

PRECISION CLEANING TO THE HIGHEST STANDARDS

The MWX400 and Maxi provide the ultimate flexible aqueous component cleaning and degreasing systems. The systems can combine ultrasonics with high flow washing, rinsing, dedicated jetting and vacuum drying to provide the highest quality of component cleaning and drying available. The systems are designed to process complex and intricate machined or pressed parts that require very high standards of cleanliness, surface finish and dryness. This includes the removal of all types of contamination, from soluble and mineral oils to greases,

polishing compounds, lapping pastes and dye penetrants.

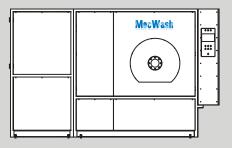
- Satisfies the high demands of the aerospace, defence, nuclear, medical and other precision industries
- Highly durable specification, combines precision cleaning with 24/7 dependability
- Numerous tailored options to fit the customer's exact cleaning demands and automation requirements
- Over 300 systems supplied to blue chip automotive and aerospace engineering businesses



MWX400

Flood/Spray Wash; Flood/Spray Rinse; Ultrasonics; Hot Air & Vacuum Dry.

Wash Chamber 400 x 470 x 600 - 2000 **Machine Dimensions** 2500(W) x 2100(D) x 2230(H)



Maxi 600

Flood/Spray Wash; Flood/Spray Rinse; Ultrasonics; Hot Air & Vacuum Dry.

Wash Chamber 600 x 600 x 800 - 1000 Machine Dimensions 3830(W) x 2015(D) x 2400(H)







The MWX400 and Maxi machines are also perfect vehicles for the dedicated jetted fixtures that are used to clean the most complex shapes, with blind holes, oil and fuel ways and internal galleries. MecWash's experience with jetted fixtures is unparalleled.





From basic baskets and manual loading through sliding load pallets and automated conveyors to robotics, the MWX400 and Maxi integrate easily with any production layout.

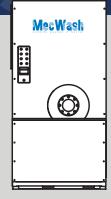


AVD AVDS

COMPACT HIGH PERFORMANCE

Developed for the aerospace, automotive, defence, medical and other precision industries where the manufacture of complex and intricate machined or pressed parts requires very high standards of cleaning, surface finish and drying. The AVD removes all types of contamination such as soluble and mineral oils, greases, polishing compounds, lapping pastes and NDT dye penetrants from sensitive alloys and other materials.

- The AVD 300 is a compact version of the proven MWX400 and Maxi systems
- Very high quality cleaning and drying of precision engineering components
- Compact design for location in small volume high precision machining cells



AVD 300

Flood/Spray Wash; Flood/Spray Rinse; Ultrasonics; Hot Air & Vacuum Dry.

Wash Chamber 300 x 300 x 400 Machine Dimensions 1175(W) x 2300(D) x 2355(H)



AQUA-SAVE

CONTINUOUS SOLUTION RECYCLING

The MecWash Aqua-Save wash water recycling system can be added to any aqueous wash system to maintain pristine wash and rinse quality and greatly reduce the need for water changes and hence effluent disposal. The Aqua-Save maintains optimum process performance, reduces downtime and satisfies environmental demands for recycling and waste reduction.

- Up to 95% reduction in disposal costs
- Range recycles 10 40 litres per hour
- Wash water, waste coolants
 & general waste water all
 treated
- Enhanced Capital Allowance eligible



SYSTEM SELECTION CHART	2010	DNO	AVD 300	MWX 400	MAXI 600
Ultrasonic Wash			•	•	•
Flood Wash		•	•	•	•
Spray Wash	•	•	•	•	•
Ultrasonic Rinse			•	•	•
Flood Rinse			•	•	•
Spray Rinse		•	•	•	•
Mist Spray Rinse	•	•	•	•	•
Dedicated Jetting				•	•
Hot Air Dry	•	•	•	•	•
Vacuum Dry			•	•	•
Single Direction Fixed Speed Rotation	•	•			
Both Direction Variable Speed Rotation		•	•	•	•
Wash Bag / Cartridge Filter	•	•	•	•	•
Rinse Bag / Cartridge Filter		•	•	•	•
Oil Separator / Skimmer	•	•	•	•	•
Vapour Condenser	•	•	•	•	•
Manual/Automatic Load Tables or Roller Conveyors	•	•	•	•	•
Siemens PLC/HMI Display	•	•	•	•	•

THE CHOICE OF THE WORLD'S LEADING ENGINEERS...

MecWash Systems are supplied and supported around the world, either direct from the UK, or through a network of agents and distributors, with installations in the USA, Canada, Mexico, China, India, Singapore, Thailand, Indonesia, Australia and throughout Europe.

Customers include Rolls-Royce, ZF TRW, Delphi, JCB, Parker Hannifin, Perkins, UTC Aerospace Systems, Pall, Eaton, Renishaw, Jaguar Land Rover, Draeger Safety, Pratt & Whitney, Cummins and Triumph Motorcycles. These blue chip companies are not only leading organisations within their fields, they are also part of a track record of which we are proud. It is our deep knowledge of the process, chemistry and technology of aqueous component cleaning which provides valued, tangible benefits that our customers worldwide readily acknowledge.

