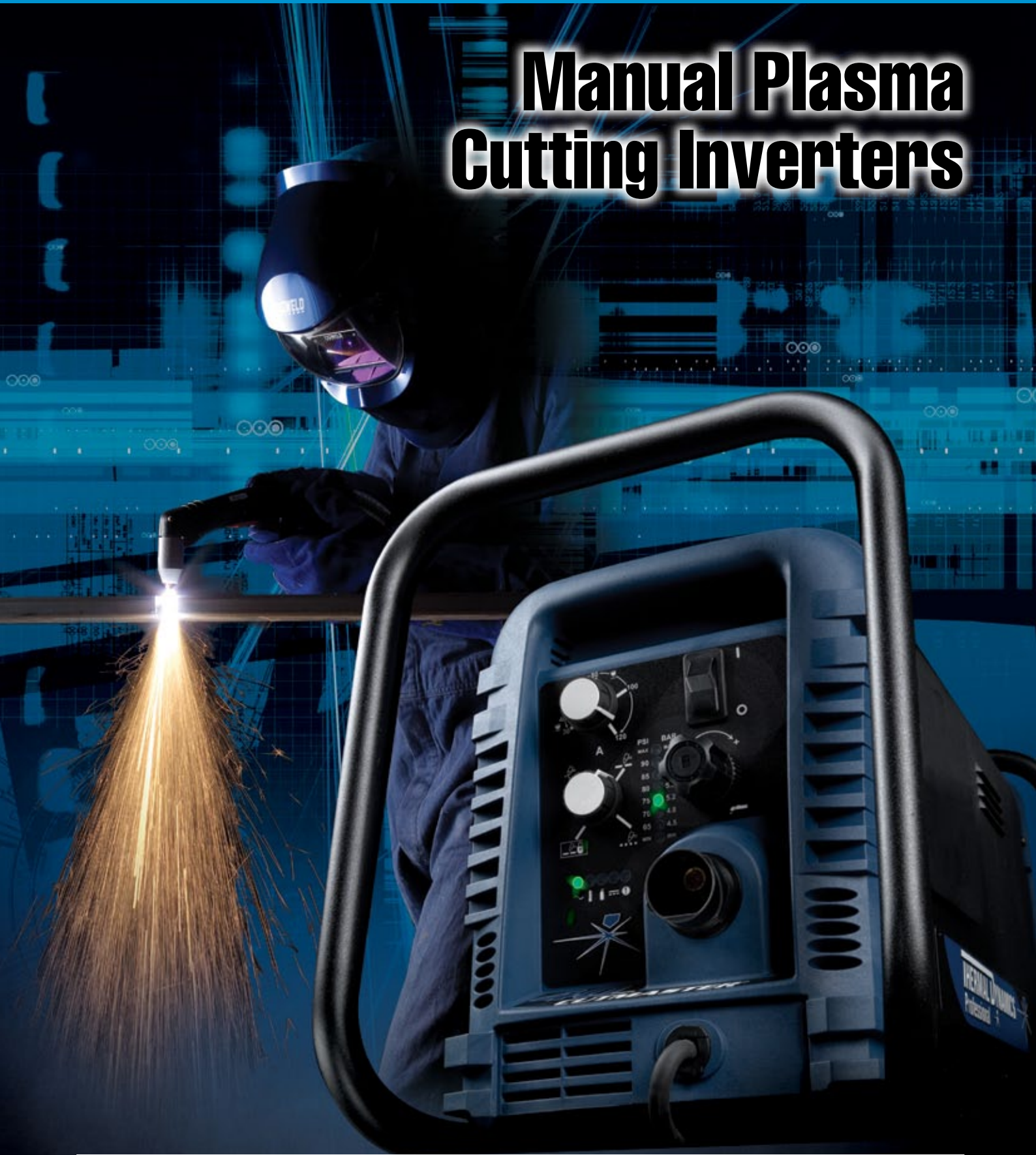


**CIGWELD**  
Professional

# Manual Plasma Cutting Inverters



# Introduction

## Victor Technologies Professional: When cutting and welding is your business

At Victor Technologies we distinguish ourselves from our competition through superior featured, dependable products, technical innovation and excellence in customer service and technical support.

Our Professional Series Manual Plasma Cutting Inverter range is proof of this commitment to deliver quality equipment that exceeds expectations. A wealth of features and options make this equipment the perfect choice for the serious cutting and welding professional.

## The Victor Technologies Manual Plasma range

The new and improved CUTMASTER® TRUE™ Series has been designed with the premise that recommended cut capacity should reflect the TRUE cut capacity.

The TRUE Cut Series eliminates the concept of having to purchase a machine larger than you actually need. With the introduction of the CUTMASTER TRUE Series, a 10mm recommended capacity machine will cut 10mm mild steel.

### No exceptions.

Combine all these market leading features into a compact, efficient, portable inverter design with a full range of packaged accessories and you have the ultimate fully featured professional range for construction, mining, shipbuilding, rental hire and other industrial applications.



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## KEY TO ICONS



Maximum output current



Input voltage



Number of phases (input)



Genuine (True) cut capacity (mild steel). Cut speed of 250mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework.



Power Factor Correction



Warranty period (refer Warranty Schedule for full details)

## CUTMASTER® 10mm

3  
YEAR\*

TRUE  
10MM

1  
PHASE

240  
V

30A  
OUTPUT

PFC

### Cutting Capacity

<b>Genuine (True) Cut</b>	10mm
<b>Severance Cut</b>	12mm
<b>Pierce Rating</b>	5mm

NOTE: Cutting capacity data based on mild steel.

### Specifications

#### Supply Voltage

240 volt (+/- 15%), 1 phase, 50/60Hz  
10A input plug fitted; Power Factor Correction

#### Minimum Recommended Generator

3.8kVA

#### Maximum Output Current

30 amps

#### Duty Cycle (@ 40°C)

30 amps @ 40%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

14kg

#### Dimensions (Power Source)

300 H x 175 W x 490 L mm



Plant Part No. 1-4730-6

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 10mm plant 1-4730-6

### Plant contents

Cutmaster 10mm power source;  
SL60 6.1m hand cutting torch, work lead (fitted),  
consumables starter kit; shoulder strap;  
operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545
Single stage air filter kit	7-7507

The new Cutmaster True Series 10mm manual plasma is an inverter based system specifically designed to provide excellent cutting and beveling performance on materials up to 10mm thick. The system also incorporates features such as auto-pilot re-start, power factor correction and the industry renowned SL60 1Torch® for superior durability and consumable life.

These features combined with a three year limited warranty make this the ideal unit for sheetmetal cutting applications, auto body repairs and light fabrication.

### Cutting Capacity Terminology

**Genuine (True) Cut** Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework

**Severance Cut** Cutting speed of less than 100 mm/min with rippled cut surface and significant dross



# Manual Plasma Cutting Inverters

## CUTMASTER® 12mm

3 YEAR\* TRUE 12MM 1 PHASE 240 V 40A OUTPUT PFC

### Cutting Capacity

<b>Genuine (True) Cut</b>	12mm
<b>Severance Cut</b>	15mm
<b>Pierce Rating</b>	6mm

NOTE: Cutting capacity data based on mild steel.

### Specifications

#### Supply Voltage

240 volt (+/- 15%), 1 phase, 50/60Hz  
15A input plug fitted; Power Factor Correction

#### Minimum Recommended Generator

5kVA

#### Maximum Output Current

40 amps

#### Duty Cycle (@ 40°C)

40 amps @ 40%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

14kg

#### Dimensions (Power Source)

300 H x 175 W x 490 L mm



Plant Part No. 1-4200-6

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 12mm plant 1-4200-6

### Plant contents

Cutmaster 12mm power source;  
SL60 6.1m hand cutting torch, work lead (fitted),  
consumables starter kit; shoulder strap;  
operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545
Single stage air filter	7-7507

The new Cutmaster True Series 12mm manual plasma is an inverter based system specifically designed to provide excellent cutting and beveling performance on materials up to 12mm thick. The system also incorporates features such as auto-pilot re-start, power factor correction and the industry renowned SL60 1Torch® for superior durability and consumable life.

These features combined with a three year limited warranty make this the ideal unit for sheetmetal cutting applications, auto body repairs and light fabrication.

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross

## CUTMASTER® 20mm

3  
YEAR\*

TRUE  
20MM

3  
PHASE

415  
V

60A  
OUTPUT

### Cutting Capacity

<b>Genuine (True) Cut</b>	20mm
<b>Maximum Cut</b>	25mm
<b>Severance Cut</b>	32mm
<b>Pierce Rating</b>	12mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

### Specifications

#### Supply Voltage

415 volt (+/- 15%), 3 phase, 50/60Hz

#### Minimum Recommended Generator

12kVA

#### Maximum Output Current

60 amps

#### Output Power

6.2KW

#### Duty Cycle (@ 40°C)

60 amps @ 40%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

19.5kg

#### Dimensions (Power Source)

385 H x 315 W x 615 L mm



Plant part no. 1-1130-4

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 20mm plant Australia & New Zealand only	1-1130-4
CUTMASTER 20mm plant South East & North Asia only	1-1130-3

### Plant contents

Cutmaster True 20mm power source;  
SL60 6.1m hand cutting torch, work lead (fitted),  
consumables starter kit; operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545

The new Cutmaster True 20mm manual plasma system is designed to provide excellent cutting and beveling performance on materials up to 20mm thick. This inverter based design operates from a 415V three phase supply and incorporates features such as auto-pilot re-start, True Guard roll bar and the industry renowned SL60 1Torch® for superior durability and consumable life. The unit can also be used for medium duty gouging applications when fitted with the correct torch consumables.

These features combined with a three year limited warranty make this the ideal unit for and fabrication, construction and maintenance applications.

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Maximum Cut</b>	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross

# Manual Plasma Cutting Inverters

## CUTMASTER® 25mm

3  
YEAR\*

TRUE  
25MM

3  
PHASE

415  
V

80A  
OUTPUT

### Cutting Capacity

<b>Genuine (True) Cut</b>	25mm
<b>Maximum Cut</b>	30mm
<b>Severance Cut</b>	38mm
<b>Pierce Rating</b>	15mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

### Specifications

#### Supply Voltage

415 volt (+/- 15%), 3 phase, 50/60Hz

#### Minimum Recommended Generator

15kVA

#### Maximum Output Current

80 amps

#### Output Power

9KW

#### Duty Cycle (@ 40°C)

80 amps @ 40%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

19.5kg

#### Dimensions (Power Source)

385 H x 315 W x 615 L mm



Plant part no. 1-1330-4

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 25mm plant Australia & New Zealand only	1-1330-4
CUTMASTER 25mm plant South East & North Asia only	1-1330-3

### Plant contents

Cutmaster True 25mm power source;  
SL60 6.1m cutting torch, work lead (fitted),  
consumables starter kit; operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545

The new Cutmaster True 25mm manual plasma system is the big brother to the 20mm and is specifically designed to serve the 25mm cutting market whilst maintaining maximum portability. Operating from a 415V three phase supply, the inverter based design incorporates features such as auto-pilot re-start, True Guard roll bar and the industry renowned SL60 1Torch® for superior durability and consumable life. The unit can also be used for gouging applications when fitted with the correct torch consumables.

The unit is covered by a three year limited warranty and is ideal for heavier fabrication, construction and maintenance applications.

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Maximum Cut</b>	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross

## CUTMASTER® 35mm

3 YEAR\* TRUE 35MM 3 PHASE 415 V 100 A OUTPUT

### Cutting Capacity

<b>Genuine (True) Cut</b>	35mm
<b>Maximum Cut</b>	40mm
<b>Severance Cut</b>	45mm
<b>Pierce Rating</b>	20mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

### Specifications

#### Supply Voltage

415 volt, 3 phase, 50/60Hz

#### Minimum Recommended Generator

15kVA

#### Maximum Output Current

100 amps

#### Output Power

12KW

#### Duty Cycle (@40°C)

100 amps @ 80%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

28.1kg

#### Dimensions (Power Source)

385 H x 315 W x 775 L mm



Plant part no. 1-1730-4

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 35mm plant Australia & New Zealand only	1-1730-4
CUTMASTER 35mm plant South East & North Asia only	1-1730-3

### Plant contents

Cutmaster True 35mm power source;  
SL100 6.1m hand cutting torch, work lead (fitted),  
consumables starter kit; operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545

The new Cutmaster True 35mm manual plasma is a high duty cycle, inverter based system specifically designed for heavy duty applications requiring superior cutting performance. The unit is specifically designed to serve the 35mm market with a high duty cycle of 80% in a 40°C ambient environment. Operating from a 415V three phase supply, the design incorporates features such as auto-pilot re-start, True Guard roll bar and the heavy duty SL100 1Torch® for superior performance. The unit can also be used for heavy duty gouging applications when fitted with the correct torch consumables.

These features combined with a three year limited warranty make this the ideal unit for and heavy duty fabrication, construction and mining applications.

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Maximum Cut</b>	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross



# Manual Plasma Cutting Inverters

## CUTMASTER® 40mm

3  
YEAR\*

TRUE  
40MM

3  
PHASE

415  
V

120 A  
OUTPUT

### Cutting Capacity

<b>Genuine (True) Cut</b>	40mm
<b>Maximum Cut</b>	50mm
<b>Severance Cut</b>	55mm
<b>Pierce Rating</b>	25mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

### Specifications

#### Supply Voltage

415 volt (+/- 15%), 3 phase, 50/60Hz

#### Minimum Recommended Generator

16.5kVA

#### Maximum Output Current

120 amps

#### Output Power

15.4KW

#### Duty Cycle (@ 40°C)

120 amps @ 80%

#### Warranty

Power source - 3 years; Torch - 1 year\*

#### Power Source Weight

28.1kg

#### Dimensions (Power Source)

385 H x 315 W x 775 L mm



Plant part no. 1-1930-4

\*Refer to Warranty Schedule for full details

### Ordering Information

CUTMASTER 40mm plant Australia & New Zealand only	1-1930-4
CUTMASTER 40mm plant South East & North Asia only	1-1930-3

### Plant contents

Cutmaster True 40mm power source;  
SL100 6.1m hand cutting torch, work lead (fitted),  
consumables starter kit; operation manual

### Optional Accessories

Circle cutting guide	OTD7/3291
Roller & radius cutting guide	OTD7/7501
ATC 7.6m torch lead extension	OTD7/7545

The new Cutmaster True 40mm plasma is the largest air cooled system manual system in the range. The heavy duty inverter system with a duty cycle of 80% in a 40°C ambient, is specifically designed for high level applications requiring superior endurance and cutting performance. Operating from a 415V three phase supply, the unit incorporates features such as auto-pilot re-start, True Guard roll bar and the heavy duty SL100 1Torch® for superior performance. The unit can also be used for heavy duty gouging, piercing and beveling applications when fitted with the correct torch consumables.

These features combined with a three year limited warranty make this the ideal unit for and heavy duty fabrication, construction and mining applications.

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Maximum Cut</b>	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross



## PAK<sup>®</sup> 200

2 YEAR\* TRUE 50MM 3 PHASE 415 V 200 A OUTPUT

### Cutting Capacity

<b>Genuine (True) Cut</b>	50mm
<b>Maximum Cut</b>	70mm
<b>Severance Cut</b>	75mm
<b>Pierce Rating</b>	35mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

### Specifications

#### Supply Voltage

415 volt, 3 phase, 50/60Hz

#### Maximum Output Current

200 amps

#### Output Power

40Kw

#### Duty Cycle (@ 40°C)

200 amps @ 100%

#### Plasma gas

Air, ArH<sub>2</sub>

#### Secondary gas

Air, N<sub>2</sub>

#### Warranty

Power source - 2 years; Torch - 1 year\*

#### Power Source Weight

221kg

#### Dimensions (Power Source)

1238 H x 700 W x 978 L mm



Power source only part no. 3-0005

The Pak 200 manual plasma system is an ultra heavy duty water cooled plasma system that is suitable for cutting, gouging piercing and beveling heavy section material with maximum efficiency. The unit can be configured with a range of torch lengths suited to the application and utilises heavy duty long life consumables specific to the Pak 200. The unit operates from a 415V supply and has a 100% duty cycle in a 40 degree ambient. The dual gas system ensures superior performance on ferrous and non-ferrous materials and is ideal for applications that require ultra heavy duty performance.

\*Refer to Warranty Schedule for full details

### Ordering Information

PAK 200 power source 3-0005

### Power Source contents

PAK 200 power source only, torch coolant, operation manual

### Torches

7.6m 70° hand torch	2-0009
15.2m 70° hand torch	2-0010

### Optional Accessories

Torch coolant OTD7/2850

### Cutting Capacity Terminology

<b>Genuine (True) Cut</b>	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
<b>Maximum Cut</b>	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
<b>Severance Cut</b>	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross

### Torch Consumables\*

Shield cup, standard	32-1325	Tip (.156), gouging	32-1514
Crown shield cup, standard	32-1326	Tip (.171), gouging	32-1515
Shield cup, gouging	32-1527	Gas distributor, cutting	32-1315
Tip 200A	32-1323	Gas distributor, gouging	32-1509
Tip 150A	32-1330	Electrode air cutting	32-1310
Tip 70A	32-1321	Electrode multi-gas cutting	32-1311
Tip 55A	32-1322	Electrode air gouging	32-1504
Tip 35A	32-1320	electrode ArH <sub>2</sub> gouging	32-1505
Tip (.110), gouging	32-1512	Cool tube extension, gouging	32-1502
Tip (.125), gouging	32-1513	Spanner, consumables	20-0001

\*Pak 200 systems must utilise consumables listed above. 1Torch® consumables are not compatible.

# Manual Plasma Cutting Torches & Consumables

## 1TORCH™

### Ordering Information

#### TORCH CONSUMABLES

O-Ring	OTD8/3487
O-Ring	OTD8/3486
Electrode, MaximumLife™	OTD9/8215
Start Cartridge	OTD9/8213
Tip 20A, Drag	OTD9/8205
Tip 30A, Drag	OTD9/8206
Tip 40A Drag	OTD9/8207
Tip, 40A, Cutting	OTD9/8208
Tip, 50/55A, Cutting	OTD9/8209
Tip, 60A, Cutting	OTD9/8210
Tip, 70A, Cutting	OTD9/8231
Tip, 80A, Cutting	OTD9/8211
Tip, 90/100A, Cutting	OTD9/8212
Tip, 120A, Cutting	OTD9/8253
Tip, 40A, Gouging, shallow	OTD9/8225
Tip, 40-100A, Gouging, deep	OTD9/8226
Tip, 40-100A, Gouging, moderate	OTD9/8227
Tip, 40-100A, Gouging, shallow	OTD9/8228
Shield Cup	OTD9/8218
Shield Cup Body	OTD9/8237
Shield Cap, Drag, 50-60A	OTD9/8235
Shield Cap, Drag, 70-100A	OTD9/8236
Shield Cap, Deflector	OTD9/8243
Shield Cap, Gouging	OTD9/8241

#### HAND TORCHES

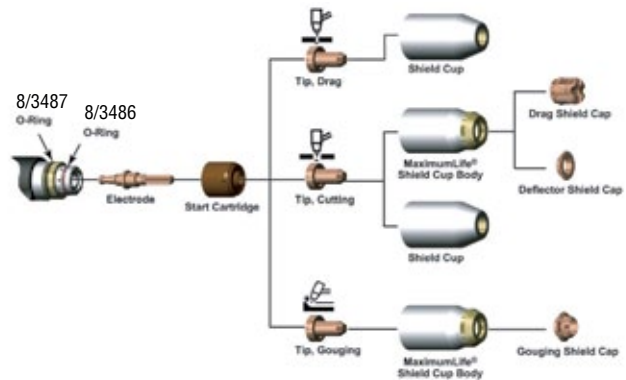
1Torch™ SL60 6m lead ATC	OTD7/5204
1Torch™ SL60 6m lead RPT	OTD7/5200
1Torch™ SL100 6m lead ATC	OTD7/5206
1Torch™ SL100 6m lead RPT	OTD7/5202

#### MACHINE TORCHES

1Torch™ SL100 7.6m lead ATC (compatible with CutMaster)	OTD7/5215
1Torch™ SL100 7.6m lead ATC (compatible with HF machines)	OTD7/5221

### SL60 TORCH (CutMaster 10mm, 20mm, 25mm) SL100 (CutMaster 35mm, 40mm)

NOTE: 1Torch® consumables are not suitable for Pak 200 systems



#### SureLok™ Electrode Technology

The innovative, patented electrode self-locking mechanism eliminates the need for an installation tool and ensures that the electrode and tip will be in perfect alignment. Both the electrode and tip are stationary which results in a well defined arc and precise cuts. This perfect alignment also means longer tip and electrode life, reducing operating costs.



#### Start Cartridge

This unique design allows the pilot arc to start without moving consumable parts, resulting in better parts life & cut performance.



#### Precision Engineered Torch Tips

1Torch introduces a completely new tip technology. Each tip is uniquely tuned to optimise cut performance at its rated cutting current. The result is precision gas management, longer consumable parts life and better cut performance across the entire range of 1Torch tips.



#### Two Choices in Shield Cups

We offer two styles of shield cups to suit your cutting style:

- An Extended Tip for greater visibility, control and precision drag cutting at low power.
- A Protected Tip for on-the-plate drag cutting at high power up to 80 amps.









Hand Torch



Machine Torch

**1Torch™**  
with SURELOK® Technology

# Manual Plasma Technical Specifications

							
PART NO.	CUTMASTER 10mm 1-4730-6	CUTMASTER 12mm 1-4200-6	CUTMASTER 20mm 1-1130-4 – Aust. & NZ 1-1130-3 – Asia only	CUTMASTER 25mm 1-1330-4 – Aust. & NZ 1-1330-3 – Asia only	CUTMASTER 35mm 1-1730-4 – Aust. & NZ 1-1730-3 – Asia only	CUTMASTER 40mm 1-1930-4 – Aust. & NZ 1-1930-3 – Asia only	PAK® 200 3-0005
Cutting Data	Genuine 10mm – Severance 12mm Pierce 5mm	Genuine 12mm – Severance 15mm Pierce 6mm	Genuine 20mm Maximum 25mm Severance 32mm Pierce 12mm	Genuine 25mm Maximum 30mm Severance 38mm Pierce 15mm	Genuine 35mm Maximum 40mm Severance 45mm Pierce 20mm	Genuine 40mm Maximum 50mm Severance 55mm Pierce 25mm	Genuine 50mm Maximum 70mm Severance 75mm Pierce 35mm
Output Current	20-30 Amps, Adjustable	20-40 Amps, Adjustable	20 – 60 Amps, Adjustable	20 – 80 Amps, Adjustable	25 -100 Amps, Adjustable	25 -120 Amps, Adjustable	35-200 Amps
Input Power	240V, 1 Phase, 50/60 Hz, 10 Amps	240V, 1 Phase, 50/60 Hz, 15 Amps	415V, 3 Phase, 50/60 Hz, 16 Amps	415V, 3 Phase, 50/60 Hz, 20 Amps	415V, 3 Phase, 50/60 Hz, 26Amps	415V, 3 Phase, 50/60 Hz, 28 Amps	415V, 3 Phase, 50/60 Hz, 77 Amps
Minimum Recommended Generator	3.8KVA	5KVA	12KVA	15KVA	15KVA	16.5KVA	N/A
Input Power Cable	3m with 10 Amp Plug	3m with 15 Amp Plug	2m without Plug	2m without Plug	2m without plug	2m without plug	N/A
Work Cable	6.1m	6.1m	6.1m	6.1m	6.1m	6.1m	6.1m
Duty Cycle	30A @ 40%	40A @ 40%	60A @ 40%	80A @ 40%	100A @ 80%	120A @ 80%	200A @ 100%
Dimensions	Length 490mm Width 175mm Height 300mm	Length 490mm Width 175mm Height 300mm	Length 615m Width 315mm Height 385mm	Length 615mm Width 315mm Height 385mm	Length 775mm Width 315mm Height 385mm	Length 775mm Width 315mm Height 385mm	Length 978mm Width 700mm Height 1238mm
Weight (power source)	14 kg	14 kg	19.5 kg	19.5 kg	28.1 kg	28.1 kg	221 kg

## TORCH

Model	SL60™ 1Torch® (hand)	SL60™ 1Torch® (hand)	SL60™ 1Torch® (hand)	SL60™ 1Torch® (hand)	SL100™ 1Torch® (hand)	SL100™ 1Torch® (hand)	Optional (PCH or PCM)
Lead Length	Hand Torch - 6.1m	Hand Torch - 6.1m	Hand Torch - 6.1m	Hand Torch - 6.1m	Hand Torch - 6.1m	Hand Torch - 6.1m	Optional
Gas	Air	Air	Air	Air	Air	Air	Various
Gas Pressure	65 psi (4.6 bar)	65 psi (4.6 bar)	65 psi (4.6 bar)	60 psi (4.8 bar)	70 psi (4.8 bar)	70 psi (4.8 bar)	N/A
Gas flow	5 cfm (142 pm)	5 cfm (142 pm)	5.8 cfm (165 lpm)	8.2 cfm (212 lpm)	7.5 cfm (212 lpm)	7.5 cfm (212 lpm)	N/A
Pilot	Start Cartridge	Start Cartridge	Start Cartridge	Start Cartridge	Start Cartridge	Start Cartridge	Hght Frequency
Control	Hand Torch Switch	Hand Torch Switch	Hand Torch Switch	Hand Torch Switch	Hand Torch Switch	Hand Torch Switch	Hand Torch Switch



# We've got Cutting & Welding Covered.

Choose CIGWELD endorsed products for premium quality and reliability.



## Welding Machines

Portable Welding Inverters

Three Phase and Synergic Pulse

Engine Driven Welding Equipment



## Welding Consumables

Solid & Flux Cored Welding Wires

Electrodes, Rods & Fluxes

Hardfacing Electrodes and Wires

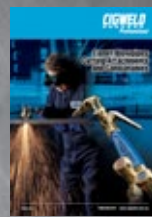


## Gas Equipment & Accessories

Comet Gas Outfits and Regulators

Blowpipes, Cutters and Consumables

Comet Gas Equipment Accessories

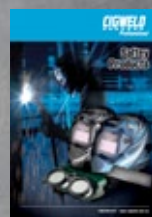


## Safety, MIG Gun & Accessories Plasma Cutting Equipment

Plasma Cutting Equipment

Safety Products

Welding Torches, Consumables and Accessories



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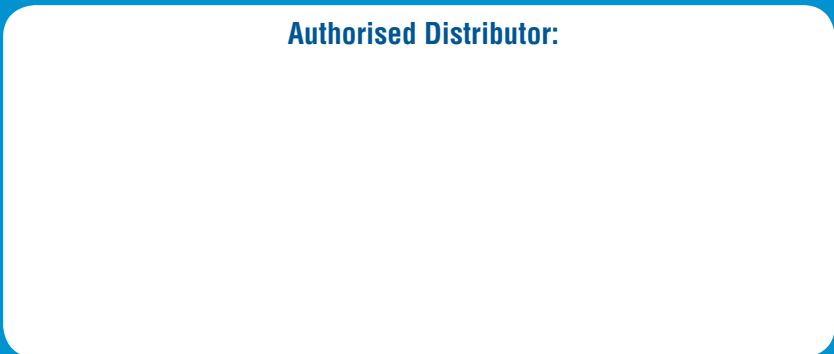
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